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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/774,390	02/10/2004	Daniel S. Yaich	YAIC3001/BEU 9759 EXAMINER	
23364	7590 09/27/2005			
BACON & THOMAS, PLLC 625 SLATERS LANE			HAYES, BRET C	
FOURTH FLOOR			ART UNIT	PAPER NUMBER
ALEXANDR	ALEXANDRIA, VA 22314			
			DATE MAILED: 09/27/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

		N				
		Application No.	Applicant(s)			
,		10/774,390	YAICH, DANIEL S.			
	Office Action Summary	Examiner	Art Unit			
		Bret C. Hayes	3644			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SH WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DATE in any be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. openiod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status			•			
1)⊠	Responsive to communication(s) filed on 12 Se	eptember 2005.				
2a)⊠	This action is FINAL . 2b) This	action is non-final.				
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	53 O.G. 213.			
Dispositi	on of Claims					
4)⊠	Claim(s) <u>1-11</u> is/are pending in the application.					
	4a) Of the above claim(s) <u>4-10</u> is/are withdrawn from consideration.					
5)	Claim(s) is/are allowed.					
6)⊠	Claim(s) <u>1-3 and 11</u> is/are rejected.					
7)	Claim(s) is/are objected to.					
8)	Claim(s) are subject to restriction and/or	r election requirement.	•			
Applicati	on Papers					
9)	The specification is objected to by the Examine	r.				
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
,—	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11)	The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.			
Priority ı	ınder 35 U.S.C. § 119					
	Acknowledgment is made of a claim for foreign	priority under 35 H S C & 110/a	h-(d) or (f)			
· · · · · · · · · · · · · · · · · · ·	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau	s have been received. s have been received in Applicati ity documents have been receive	on No			
* 5	see the attached detailed Office action for a list	of the certified copies not receive	ed.			
•		·				
Attachmen	t(s)					
	e of References Cited (PTO-892)	4) Interview Summary				
3) 🔲 Infor	e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date	Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ate atent Application (PTO-152)			
3. Patent and Tr	ademark Office					

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DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1 and 2 are rejected under 35 U.S.C. 102(b) as being anticipated by US Patent No. 4,939,996 to Dinkha et al. (*Dinkha*).
- 3. Re claim 1, Dinkha discloses the claimed invention including a method of canneluring a frangible bullet 10, comprising the steps of: positioning, in a cutting machine, such as a lathe as set forth at col. 13, lines 24 26, for example, and as seen in Figs. 1 and 2, for example, a frangible bullet made of a compressed powdered material, as set forth at col. 13, lines 4 24, for example; rotating* the bullet around a longitudinal axis; applying* a cutting tool having a flat surface with **beveled edges to the bullet in order to machine cut a cannelure. *Regarding the steps and tool faces required to lathe a work piece, please refer to the office actions mailed 16 DEC 04 and 12 AUG 05 and the inherency set forth therein. Regarding the cutting tool having a flat surface with beveled edges, please refer to the action mailed 16 DEC 04 and the inherency set forth therein.
- 4. Re claim 2, Dinkha further discloses wherein the powder material is a lead-free powder material, see col. 12, line 62 col. 13, line 35, for example. Note there is no mention of lead.

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Claim Rejections - 35 USC § 103

5. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

- 6. Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Dinkha.
- 7. Dinkha teaches the invention substantially as claimed except for the beveled edges being at a 45-degree angle relatively to a flat base of the cannelure. It would have been obvious to one having ordinary skill in the art at the time the invention was made to include 45 degree beveled edges in the cannelure, since there is no invention in merely changing the shape or form of an article without changing its function except in a design patent. *Eskimo Pie Corp. v. Levous et al.*, 3 USPQ 23. Firstly, there is no unexpected result from including 45 degree beveled edges relatively to the flat base of the cannelure: the function of the cannelure does not change. Secondly, if the frangible bullet disclosed by Dinkha can withstand an apparently 90-degree edged cutting tool, it can certainly stand up to being cut with a less than 90-degree beveled edges cutting tool as the stresses and strains on the work piece would be less and less with a decrease in the sharp edges of the cutting tool, which is why most cutting tools are made with at least the barest minimum of a radius instead of a 90 degree corner.
- 8. Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over Dinkha as applied above in view of US Patent No. 6,536,352 to Nadkarni et al. (*Nadkarni*), previously cited.
- 9. Dinkha discloses the invention substantially as claimed except for the powdered material comprises a copper tin powder mixture. Nadkarni teaches at col. 5, lines 7 14, that copper-tin powders are well known in the art for the purpose of aiding in the frangibility of a bullet, as set forth at col. 5, lines 26 30, for example. It would have been obvious to one of ordinary skill in

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the art at the time the invention was made to modify the bullet of Dinkha to that of a copper-tin powder as taught by Nadkarni in order to aid the frangibility of a bullet.

Response to Arguments

10. Applicant's arguments with respect to claims 1-3 and 11 have been considered but are most in view of the new ground(s) of rejection.

Conclusion

11. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication should be directed to Bret Hayes at telephone number (571) 272 – 6902. The examiner can normally be reached Monday through Friday from 5:30 am to 2:00 pm, Eastern Standard Time.

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On July 15, 2005, the Central FAX Number was changed to 571-273-8300. This new

Central FAX Number is the result of relocating the Central FAX server to the Office's

Alexandria, Virginia campus.

Most facsimile-transmitted patent application related correspondence is required to be

sent to the Central FAX Number. To give customers time to adjust to the new Central FAX

Number, faxes sent to the old number (703-872-9306) will be routed to the new number until

September 15, 2005. After September 15, 2005, the old number will no longer be in service and

571-273-8300 will be the only facsimile number recognized for "centralized delivery".

If attempts to contact the examiner by telephone are unsuccessful, the examiner's

supervisor, Teri Luu, can be reached at (571) 272 – 7045.

bh

22-Sep-05

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SUPERVISORY PRIMARY EXAMINER